



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBEM632V4000102-1
Job Sheet 182797



005923

Part No: RBEM632V4000102-1

Job Qty: 1 ea

Part Name: Clamp Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV 1 SHEET 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/5/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		9/5/18	0.00	0.00	Small Fab-6		MLL
120	QC	1 pcs		9/5/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea		9/5/18	0.00	0.00	QC21		21

Part Op 110 - Assemble as per DWG. Sheet 2
Descriptions:

21
9-20

OCT 1 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97633A115	External Retaining Ring	1 pcs (1 ea)	90-Start up Operation	FM138544-10
RBEM632V4000102-3	Clamp Base	1 Ea (1 ea)	90-Start up Operation	5113789
RBEM632V4000102-5	Clamp Top	1 Ea (1 ea)	90-Start up Operation	5113931
RBEM632V4000102-7	Socket Head Cap Screw	1 Ea (1 ea)	90-Start up Operation	5114257

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97633A115	1	98	0
	RBEM632V4000102-3	1	0	0
	RBEM632V4000102-5	1	0	0
	RBEM632V4000102-7	1	0	0

Part Specifications



Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
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not be found.

Container No: S118440



Part: RBEM632V4000102-1

Job No: 182797

Serial No/Batch: S118440

Revision:

Inspector:

Exp Date:

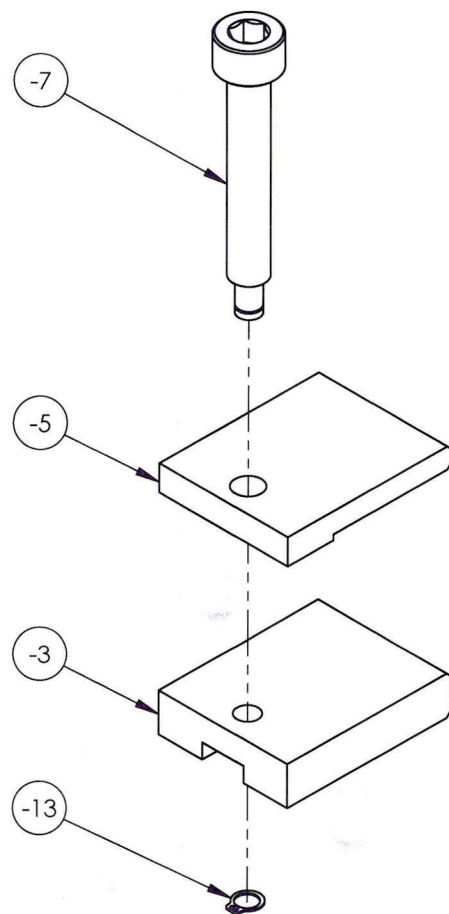
Instructions:

Date: 10/15/18

Plex 8/31/18 5:08 PM dart.logan.david

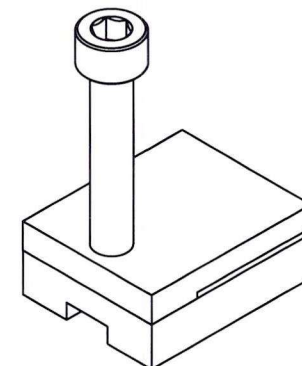
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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



(1)

CLAMP ASSEMBLY



DART AEROSPACE	
TITLE ROTOR BRAKE RIGGING SHIM	
DWG NO. RBEM632V4000102-1	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 4/14/2016
SHEET 2 OF 9	